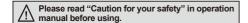
Digital fiber optic amplifier communication converter

Features

- Sets all Functional performance and parameters from external devices(PL, PLC)
- Supports various communications
 - : RS485 communication, Serial Communication, SW input
- Connect up to 32 amplifier units(BF5 Series)
- Slim design with depth 10mm(W10×H30×L70mm)







User manual

- Visit our web site (www.autonics.com) to download user manual and communication manual.
- User manual describes for specifications and function, and communication manual describes for RS485 communication (Modbus RTU protocol) and parameter address map data.

Integrated device management program(DAQMaster)

- DAQMaster is a integrated device management program to set parameter and manage monitoring data.
- Visit our website(www.autonics.com) to download user manual and integrated device management program.

< Computer specification for using software >

Item	Minimum requirements	
System	BM PC compatible computer with Intel Pentium III or above	
Operating system	icrosoft Windows 98/NT/XP/Vista/7	
Memory	56MB or more	
Hard disk	More than 1GB of free hard disk space	
VGA	1024×768 or higher resolution display	
Others	RS-232 serial port(9-pin), USB port	



Specifications

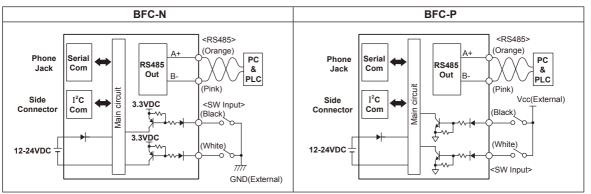
Model		NPN Solid-state input	PNP Solid-state input	
		BFC-N	BFC-P	
Power supply ^{*1}		12-24VDC ±10%		
Current co	urrent consumption Max. 40mA			
SW input (SW1, SW2)		LOW: 0-1V, HIGH: 5-24V		
		SW1/SW2 - HH : Standby, HL : BANK0,	SW1/SW2 - LL : Standby, LH : BANK0,	
		LH : BANK1, LL : BANK2	HL : BANK1, HH : BANK2	
Communication function		RS485 communication, serial communication, SW input		
Communi	Communication speed 1200, 2400, 4800, 9600, 19200, 38400bps			
Indication		Parameter : Red 4digit 7 Segment		
		• Set value : Green 4digit 7 Segment • Indicator : TX indicator(red), RX indicator(green)		
Function		Real-time monitoring (incident light level, on/off state)		
		Executes every BF5 feature and sets parameter by external device(PC, PLC)		
Environ-	Ambient temperature	-10 to 50°C, storage : -20 to 60°C		
ment Ambient humidity 35 to 85%RH, storage : 35 to 85%RH				
Vibration	Vibration 1.5 mm amplitude or 300m/s² at frequency of 10 to 55Hz(for 1 min.) in each of X, Y, Z direction		5Hz(for 1 min.) in each of X, Y, Z directions for 2 hours	
Shock 500m/s²(approx. 50G) in each of X, Y, Z directions for 3 times		3 times		
Protection		IP40(IEC standard)		
Material		Case: PBT, Cover: PC		
Accessory		Connector type wire(ø4, 3-wire, length: 2m) (AWG 22, Core diameter: 0.08mm, Number of cores: 60, Insulator out diameter: ø1.25mm), Side connector		
Approval C €		CE		
Unit weigl	nit weight Approx. 15g			

X1: Powered by supply voltage of the amplifier unit connected by a side connector.

XEnvironment resistance is rated at no freezing or condensation.

Communication Converter

■ Control output diagram and terminal connections



(A) Photo electric

(B) Fiber optic sensor

(C) Door/Area

(D) Proximity

(E) Pressure sensor

> (F) Rotary encoder

(G)

(unit: mm)

[Detachment]

Connector/ Socket

(H) Temp.

> (I) SSR/ Power

(J)

(K) Timer

(L) Panel

(M) Tacho/ Speed/ Pulse meter

(N) Display

(O)

controller

(P)
Switching

Switching mode power supply

Stepper motor& Driver&Controller

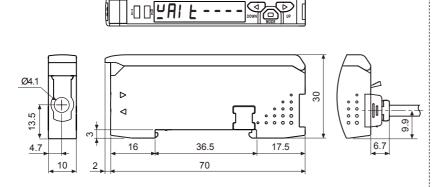
(R) Graphic/ Logic panel

(S) Field network device

(T) Software

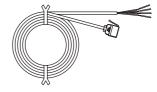
Other

Dimensions



Accessories

• Connector type wire(length: 2m)



Side connector

[Attachment]



Installations

O DIN rail installations

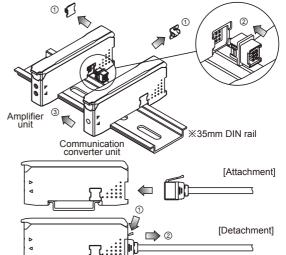
- Attachment: Hang up the backside holder on the DIN rail and press the unit toward the DIN rail.
- Detachment: Slide the back part of the unit as the ① figure and lift up the unit as the ② figure.

© Communication converter unit(BFC Series) and Amplifier unit(BF5 Series) Connection

- Remove the side cover at the side of communication converter unit where amplifier unit will be connected.
- Attach the side connector to the socket on the side of the communication converter.
- After attaching the communication converter unit and the amplifier unit to the DIN rail, push gently to have both units fastened into each other.
- XImproper connection may cause malfunction.
- XDo not supply the power while connecting or disconnecting.

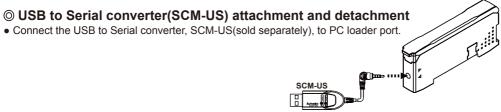
© Connector cable attachment and detachment

- Attachment: Insert the connector cable into the installed communication converter unit on DIN rail until it clicks.
- Detachment: Pull out the connector cable with pressing the connector cable lever downside.

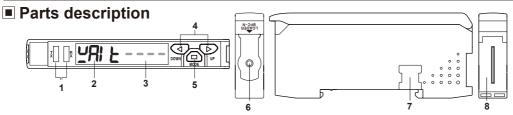


1

Autonics B-25



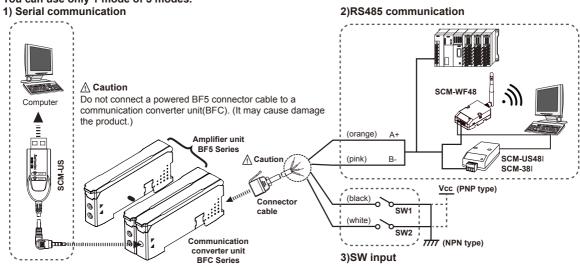




- 1. TX(Send)-Red LED, RX(Receive)-Green LED: Turns on when communicates and inputs SW.
- 2. Parameter indication(4digit red 7seg.): Indicates parameter and processes of communication instruction/execution.
- 3. Set value indication(4digit green 7seg.): Indicates set value and process of communication instruction/execution.
- 4. UP, DOWN key: To modify set value
- 5. MODE key: To shift or select parameter when entering parameter setting mode.
- 6. PC loader port: In case of PC communication, use USB to Serial converter(SCM-US, sold separately).
- 7. Side cover: To connect an amplifier unit, use a side connector(accessory). Remove a side cover to connect an amplifier unit.
- 8. Connector cable port: Terminal for attaching a connector cable(accessory) is used for RS485 communication or SW input.

Communication mode

This communication converter unit supports 2 communication modes and SW input mode. You can use only 1 mode of 3 modes.



1) Serial communication

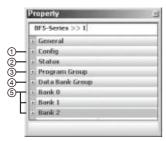
- ① Connect the USB to Serial converter(SCM-US, sold separately) to the PC loader port for communicating with PC.
- ② It is very easy to manage parameters and monitor data of connected amplifier units(BF5 Series) using the integrated management program DAQMaster(free).

B-26

Communication Converter

2) RS485 communication

- PLC connection: ① Connect directly to a PLC using RS485 communication cable of the communication converter unit.
 ② Amplifier units(BF5 Series) can be controlled through PLC.
- PC connection: ① Connect PC using Communication converter(SCM-38I, SCM-US48I, SCM-WF48 sold separately).
 - ② It is very easy to manage parameters and monitor data of connected amplifier units(BF5 Series) using the integrated device management program DAQMaster(free).
- *Following is a screen of DAQMaster properties window of a computer connected communication converter unit.



① Config

Indicates the number of amplifier units connected to the communication converter unit(BFC).

② Status

Indicates the information of the selected amplifier unit(Dual, Single) by channel, connected to communication converter unit(BFC).

3 Program group

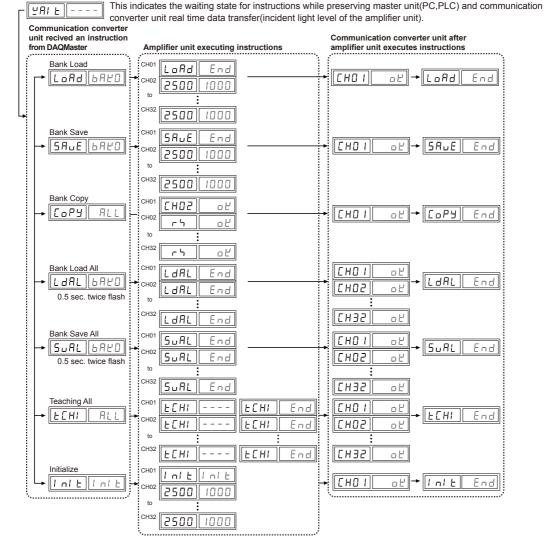
Set values of the amplifier unit can be changed. When set values of the amplifier unit changed, TX(Red) and RX(Green) LEDs on communication converter unit will flash indicating application of set values to the amplifier unit.

Data Bank Group

Data bank and group teaching features of amplifier unit can be set. Amplifier unit can be initialized as well.

*Indications appear on communication converter and amplifier units depending on applied instruction are shown below.

Communication waiting state



⑤ Data Bank: Set value of data bank(Bank 0, Bank 1, Bank 2) can be saved.

(A) Photo electric

> 3) iber ptic ensor

(C) Door/Area sensor

(D) Proximity

(E) Pressure

sensor

(F) Rotary encoder

G)

Temp. controller

(I) SSR/

(-I)

(K) Timer

> L) 'anel neter

(M) Tacho/ Speed/ Pulse meter

(N) Display unit

Sensor controller (P) Switching

mode power supply

Stepper motor& Driver&Controlle

Graphic/ Logic panel (S)

(S) Field network device

(T) Software

(U) Other

Autonics B-27

BFC Series

3)SW input

SW input is a feature which allows amplifier unit connected with the communication converter unit to load all banks.

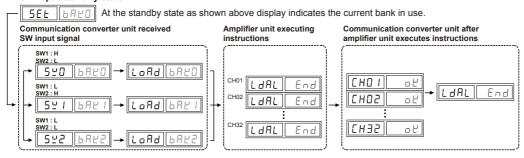
Applying signals to SW1(Black) and SW2(White) of the connector cables which is connected to the communication converter unit allows change of banks as shown in chart 1.(SW input signal duration should be longer than 3 seconds.)

[Chart 1] Bank selection table based on SW input

	Bank	NPN		PNP	
$ \ $	Dalik	SW1	SW2	SW1	SW2
1	Standby signal(Using set Bank)	Н	Н	L	L
2	Bank 0	Н	L	L	Н
3	Bank 1	L	Н	Н	L
4	Bank 2	L	L	Н	Н

※Indications appear on communication converter and amplifier units depending on applied instruction are shown below.

SW input standby state



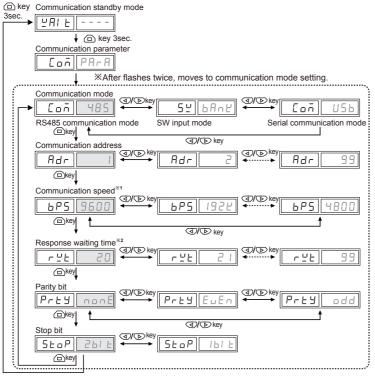
< Communication specification >

Standard	EIA RS485	Standard	EIA RS485
Maximum connections	31(Address setting: 01 to 99)	Response wating time	20 to 99ms
Communication method	2-wire half duplex	Start bit	1bit(Fixed)
Synchronization method	Asynchronous	Stop bit	1bit, 2bit
Effective communication distance	Max. 800m	Parity bit	None, Even, Odd
Communication speed	1200, 2400, 4800, 9600,	Data bit	8bit(Fixed)
Communication speed	19200, 38400bps	Protocol	Modbus RTU

XIt is not allowed to set overlapping communication address at the same communication line.

XPlease use a proper twist pair for RS485 communication.

Parameter setting



※1 :	Communication speed display		
	Speed	Display	
	1200	1500	
	2400	2400	
	4800	4800	
	9600	9600	
	19200	1925	
	38400	3846	

※2: Communication response waiting time range is 20 to 99ms(Depending on the number of amplifier units connected, response time may increase up to 350ms.)

※ : Factory default

Communication Converter

■ Error code

Error code	Cause	Troubleshooting
ErA	Reading/Writing errors occur while processing data in EEPROM of amplifier unit.	Check the circuitry around EEPROM inside the product.
Erb	Slave fails to execute Master's group instructions such as Copy/Load/Save/Teaching sent through communication line due to unstable communication line.	Check the connection status between communication unit and amplifier units. Check the circuitry around the side connector and
	Other communication problems.	hardware condition.

Solution methods for communication problems

- 1) Communication errors during Serial or RS485 connections
- Check if the communication mode selected in communication converter unit suits installation environment.
- Check and equalize the address of communication converter unit and address set in DAQMaster.
- Check and equalize the communication port of communication converter unit and the communication port number set in DAQMaster.
- 2) Communication errors during SW signal input
- Check if the communication mode set in communication converter unit is SW input mode(SW Bank).
- Check if the connections are made thoroughly depending on NPN or PNP input type.

(A) Photo electric

(B) Fiber optic sensor

(C) Door/Area sensor

(D) Proximity sensor

(E) Pressure sensor

> (F) Rotary encoder

(G) Connector/

(H) Temp. controller

(I) SSR/ Power

(J) Counter

> (K) Timer

(M)

(M) Tacho/ Speed/ Pulse meter

(N) Display unit

(P) Switching mode power supply

mode power supply (Q)

(R) Graphic/ Logic panel

(S) Field network device

> T) Software

U) Other

Autonics B-29